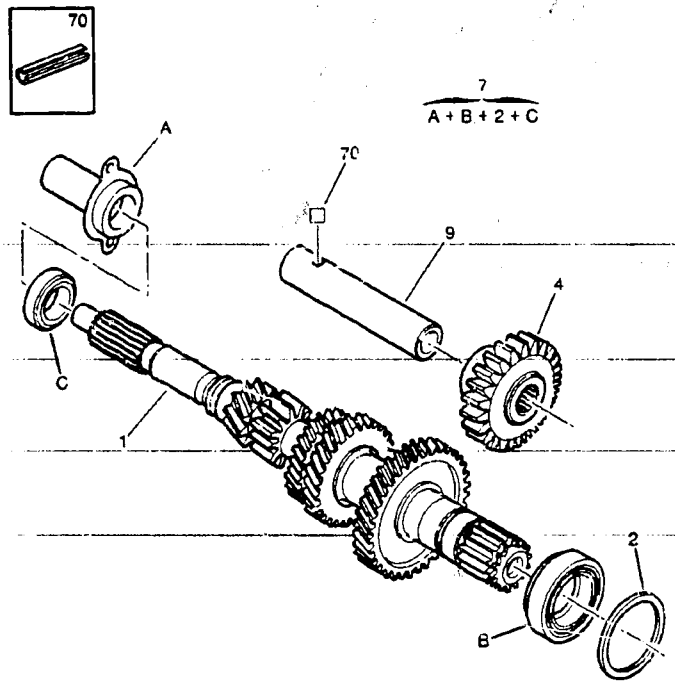
31/08/2001

FIRST LINE MANUAL GEAR BOX



05/2001 M3342700

M3342700

- INJECTION ES9J4, BVM ML5T

1		2311 L3	01	**PRIMARY SHAFT** 12 / 23 / 31 / 41
2		2300 25	01	**ADJUST SHIM SET** 51 .. 59,8 - MADE UP OF 9 WASHERS
4	2370 65		01	*SLIDING GEAR*
	RP	2370 66	01	
7		2372 48	01	**PRIMARY KIT**
9		2382 38	01	**RETURN SHAFT** 20 - 105
70		6969 07	01	**PIN** 5X28

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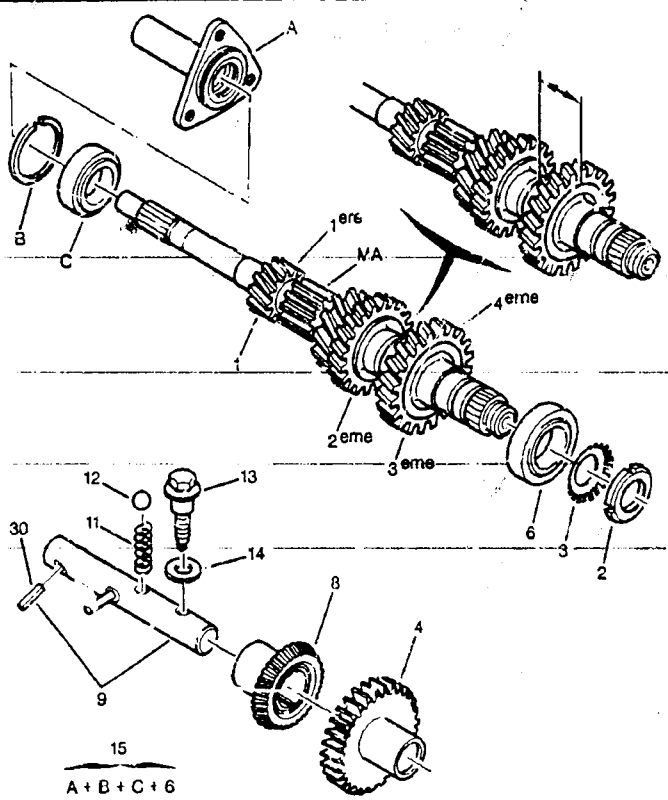
FIRST LINE MANUAL GEAR BOX



05/2001 M3342600

M3342600

- BVM MG

A) WITHOUT GROOVE REF BETWEEN 5TH-4TH
B) 2 GOOVES REF AT 30 & 40 MM FROM 4TH PINION EXTERNAL SIDE
C) ALSO TAKE THE SYNCHRONIZER REF 2388 13

			PRIMARY SHAFT
1	**2311 F8**	01	12X23X34X43 - INJECTION ZPJ SEE A & SEE C OR INJECTION ZPJ4
	2311 G0	01	12X22X34X43 -TURBO DIESEL DK5ATE + 2388 22 (01) SEE B
2	**2304 47**	01	**SHAFT FIX NUT** 24X150
3	**2304 38**	01	**WASHER** DIAM 24,5X49
4	**2370 57**	01	**SLIDING GEAR** 29 DTS (12X29)
6	**2373 11**	01	**SHAFT BEARING** 24X62-17
8	**2375 40**	01	**RING**
9	**2382 39**	01	**RETURN SHAFT**
11	**2385 22**	01	**BALL SPRING**
12	**2538 07**	02	**LOCKING BALL** DIAM 8
13	**2385 23**	01	**GEAR SHAF SCREW** 8X125-55
14	**2385 24**	01	**SHAFT SEAL** DIAM 9,2X15-1
15	**2372 52**	01	**PRIMARY KIT**
			PIN
30	**6969 39**	01	5X35 TO 01/12/1994
	6969 38	01	5X25 FROM 01/12/1994

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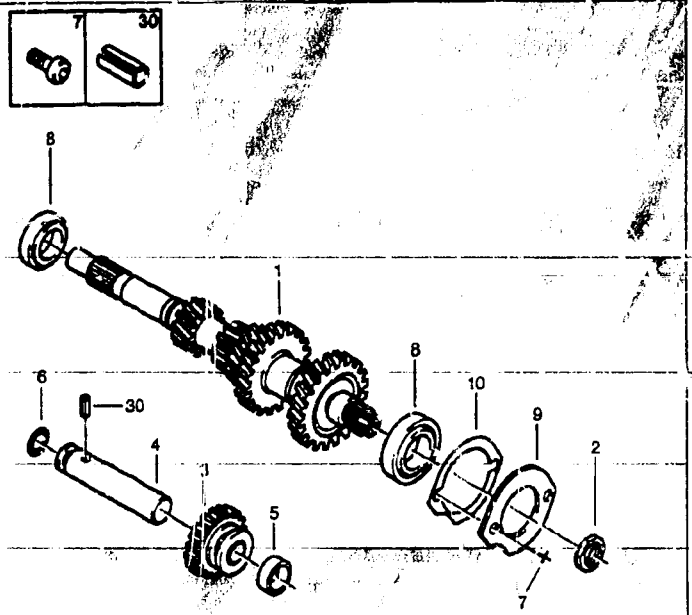
FIRST LINE MANUAL GEAR BOX



07/94 M3342300

M3342300

- BVM ME

				PRIMARY SHAFT
1		2311 74	01	12/18/28/34/13 -5 DOOR SALOON: TURBO DIESEL XUD11ATE OR TURBO DIESEL XUD11BTE
		2311 J6	01	12 / 22 / 28 / 32DTS -TURBO INJECTION XU10J2TE, 5 DOOR SALOON
		2311 91	01	12/22/28/32/13 -5 DOOR ESTATE: TURBO INJECTION XU10J2TE OR INJECTION XU10J4R
2		2313 46	01	**SHAFT FIX NUT** 22 X 150 - 12
3	*2370 60*		01	*SLIDING GEAR MAR*
		RP 2370 69	01	
4		2382 31	01	**RETURN SHAFT** MAR DIAM 20 X 118
5		2383 28	01	**SPACER**
6		2375 09	01	**RING-SEAL** 15,08 X 20,32
7		2314 55	01	**SCREW CBX** DIAM 8X125-17
8		2372 30	01	**SET OF 2 BEARG**
9		2313 77	01	**LOCK PLATE**
10		2374 78	01	**ADJUST SHIM SET** 85X85(EP:0,2 A 0,60)
30		6968 56	01	PIN 5.5X35

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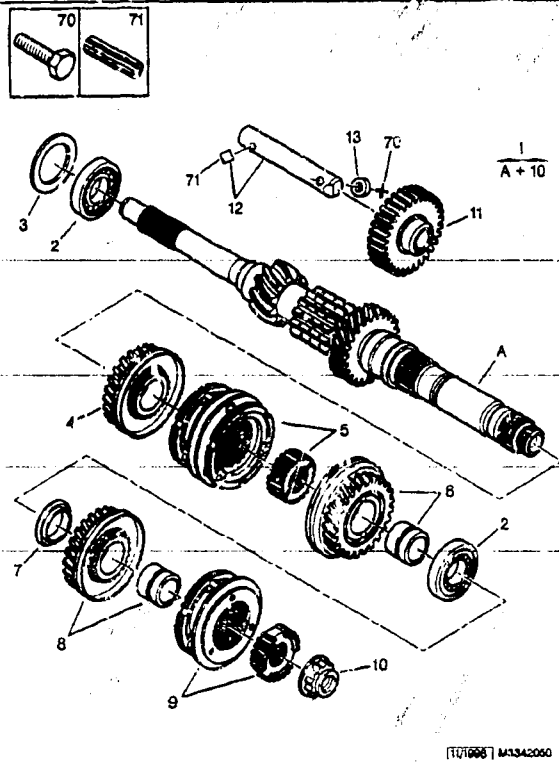
FIRST LINE MANUAL GEAR BOX



M3342050

- FROM B 0000001
- GEARBOX BE3R

1	2311 L5	01	**PRIMARY SHAFT** 11/12/23DTS 21°
2	2372 40	02	**BEARING** 25 X 47 - 15
3	2306 31	01	**ADJUST SHIM SET** 38X46-EP 0,7 A 1,95
4	2331 11	01	**DRIVE GEAR** 3EME 25DTS (25X32) -BE3/5N2
	2331 14	01	3EME 27DTS (27X31) -BE3/5L2
5	2353 [illegible]	[illegible]	**SYNCHRONIZER** 3/4EME 25X24
6	2332 11	[illegible]	**DRIVE GEAR** 4EME 41 DTS (41X39) -BE3/5N2
	2332 13	0[illegible]	4EME 45DTS(45X37) -BE3/5L2
7	2304 60	0[illegible]	**SHAFT SPACER** DIAM 25X39-5
8	2333 43	01	**DRIVE GEAR** 5EME 47DTS (47X31) -BE3/5L2
	2333 42	01	5EME 47DTS (47X35) -BE3/5N2
9	2388 04	01	**SYNCHRONIZER** 5EME 22X24
10	2304 43	01	**SHAFT FIX NUT** DIAM 20X150-11
11	2381 39	01	**SLIDING GEAR** 31 DTS -21°
12	2382 23	01	**RETURN SHAFT** MAR - DIAM 18
13	2385 09	01	**SHAFT SEAL** DIAM 8X15-2
70	6933 04	01	**CAPSCREW** DIAM 8X125-50
71	6968 A2	01	**PIN** 4 X 20

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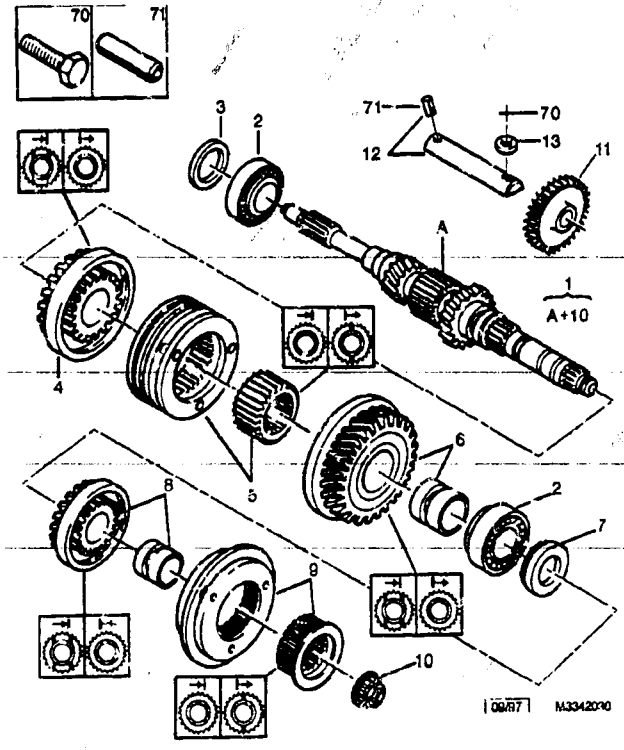
FIRST LINE MANUAL GEAR BOX



M3342030

70	6933 04	01	CAPSCREW DIAM 8X125-50
71	6968 55	01	PIN DIAM 5-LONG 25

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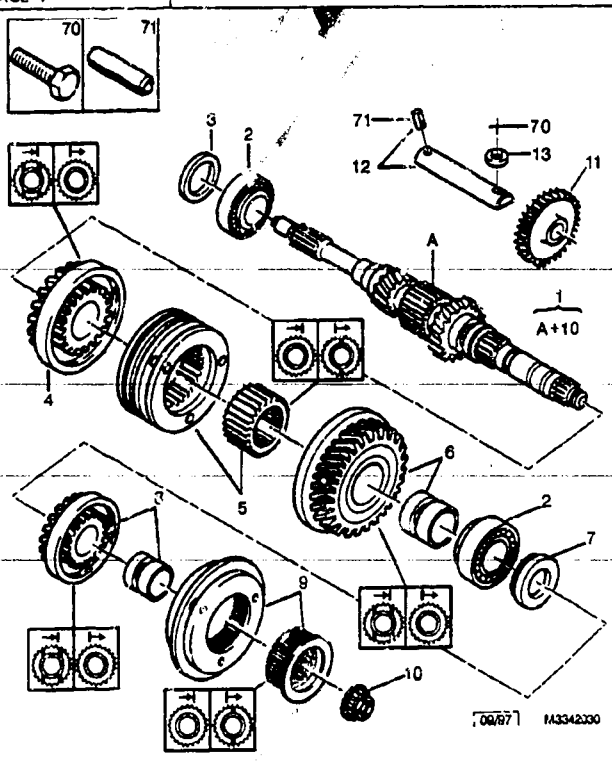
FIRST LINE MANUAL GEAR BOX



M3342030

- FROM B 8710289 TO B 9999999
- GEARBOX BE3

B) TO 01/9/97 B 8831000, ASSEMBLE IMPERATIVELY THE 3/4 (2321 13) HUB
C) TO 01/9/97 B 8831000, ASSEMBLE IMPERATIVELY THE 5 (2321 14) HUB

1	2311 L6	01	**PRIMARY SHAFT** 11/12/23DTS 21°
2	2372 40	02	**BEARING** 25 X 47 - 15
3	2306 31	01	**ADJUST SHIM SET** 39X46-EP 0,7 A 1,95
4			**DRIVE GEAR**
	2331 14	01	3EME 27DTS (27X31) -BE3/5L2 SEE B
	2331 11	01	3EME 25DTS (25X32) -BE3/5N2 SEE B
5	2353 40	01	**SYNCHRONIZER** 3/4EME 25X24
6			**DRIVE GEAR**
	2332 13	01	4EME 45DTS(45X37) -BE3/5L2 SEE B
	2332 11	01	4EME 41 DTS (41X39) -BE3/5N2 SEE B
7	2304 60	01	**SHAFT SPACER** DIAM 25X39-5
8			**DRIVE GEAR**
	2333 43	01	5EME 47DTS (47X31) -BE3/5L2 SEE C)
	2333 42	01	5EME 47DTS (47X35) -BE3/5N2 SEE C)
9	2388 04	01	**SYNCHRONIZER** 5EME 22X24
10	2304 43	01	**SHAFT FIX NUT** DIAM 20X150-11
11	2381 39	01	**SLIDING GEAR** 31 DTS -21°
12	2382 23	01	**RETURN SHAFT** MAR - DIAM 16

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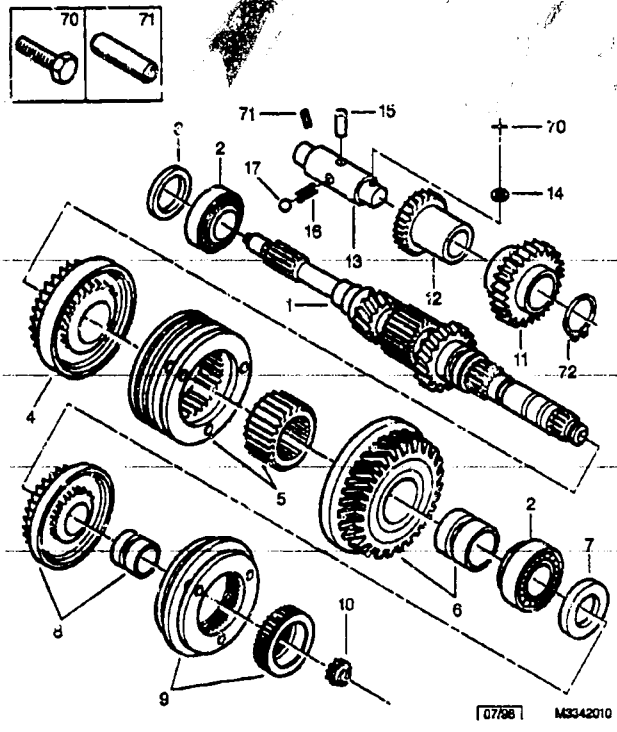
FIRST LINE MANUAL GEAR BOX



M3342010

	2333 12	01	**DRIVE GEAR** 5EME 35DTS (35X28) -BE3/5V
	2333 44	01	5EME 44DTS (44X35) -BE3/5V2
9	2388 04	01	**SYNCHRONIZER** 5EME 22X24
10	2304 43	01	**SHAFT F.. NUT** DIAM 20X150-11
11	2381 32	01	**SLIDING GEAR** 31DTS -29° TO B 6802392
	2381 40	01	31 DTS -21° FROM B 6802393
12	2383 26	01	**PINION RING**
13	2382 28	01	**RETURN SHAFT**
14	2385 09	01	**SHAFT SEAL** DIAM 8X15-2
15	2382 29	01	**SPINDLE**
16	2385 13	01	**BALL SPRING**
17	2538 07	01	**LOCKING BALL** DIAM 8
70	6933 04	01	**CAPSCREW** DIAM 8X125-50
71	6968 75	01	PIN 4X25
72	6979 21	01	**STOP-RING** 42X38,5-1.75

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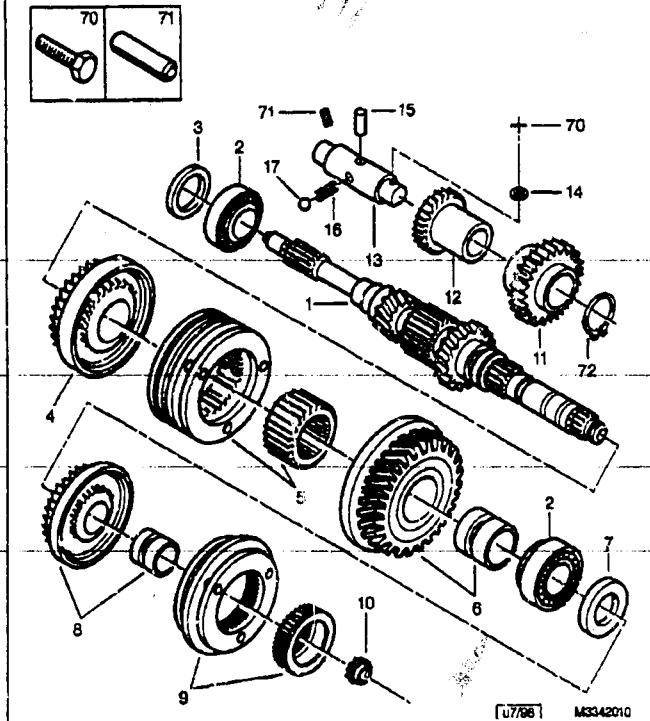
FIRST LINE MANUAL GEAR BOX

- BVM BE3
- TO B 8710288



M3342010

			PRIMARY SHAFT
1	2311 E3	01	11/12/23 DTS-29° TO B 8602392
	2311 L6	01	11/12/23DTS 21° FROM B 8602393
2	2372 40	02	**BEARING** 25 X 47 - 15
3	2306 31	01	**ADJUST SHIM SET** 39X46-EP 0,7 A 1,85
			DRIVE GEAR
4	2331 14	01	3EME 27DTS (27X31) -BE3/5L
	2331 11	01	3EME 25DTS (25X32) -BE3/5N2
	2331 12	01	3EME 25 DTS (25X34) -BE3/5V
5	2353 40	01	**SYNCHRONIZER** 3/4EME 25X24
			DRIVE GEAR
6	2332 09	01	4EME 35DTS (35X29) -BE3/5L
	2332 13	01	4EME 45DTS(45X37) -BE3/5L2
	2332 11	01	4EME 41 DTS (41X33) -BE3/5N2
	2332 07	01	4EME 29DTS(29X31) -BE3/5V
	2332 12	01	4EME 39 DTS (39X41) -BE3/5V2
7	2304 60	01	**SHAFT SPACER** DIAM 25X39-5
			DRIVE GEAR
8	2333 20	01	5EME 38DTS (38X25) -BE3/5L
	2333 43	01	5EME 47DTS (47X31) -BE3/5L2
	2333 42	01	5EME 47DTS (47X35) -BE3/5N2

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